

Double-layer windings are generally made as diamond  
30 windings whereas single layer windings in the present  
context can be made as diamond or flat windings. Only one  
(possibly two) coil width exists in diamond windings whereas  
flat windings are made as concentric windings, i.e. with

Normally all large machines are made with double-layer winding and coils of the same size. Each coil is placed with one side in one layer and the other side in the other layer. This means that all coils cross each other in the coil end. If there are more than two layers these crossings complicate the winding work and the coil end is less satisfactory.

25 Electric energy for track supply can either be taken from the general distribution network or be generated in power stations run by the railway. The arrangements will differ depending on whether the supply is alternating or direct current tension. In the case of direct current  
30 electrification rectifier stations are required for conversion from the alternating voltage supplied by the public distribution network. These rectifier stations supply direct voltage at certain points along the railway. In the case of alternating current electrification with  
35 industrial frequency (50 or 60 Hz) transformer filters preventing harmonics generated in the locomotive thyristor

drives from being injected into the public power system and installations for balancing of traction loads are necessary at certain points. The transformation from three-phase to two-phase can also be effected with a special transformer connection, e.g. a Scott connection. A drawback with this type of connection is that it requires many windings and a large core mass. Further drawbacks are that the public frequency supply system has low power transmission capability and high inductive losses compared to a low frequency system, and that the traction load generates disturbances into the feeder network. In the case of electrification with low-frequency alternating current (16% or 25 Hz), converter stations are required to convert the voltage from the industrial frequency of the public distribution network, or special power stations and special distribution networks for the low-frequency alternating current.

Direct-voltage electrification was chosen originally because a suitable and simply controlled motor, the series-excited direct current motor, was available. Previously three-phase alternating voltage was converted to direct voltage with the aid of rotating converters or mercury arc rectifiers, but nowadays the conversion is usually carried out with 6 or 12-pulse relays.

The direct voltage system has the advantage that the current can be used directly in direct current motors. No heavy transformer is required in the vehicle to step-down the voltage as is the case with alternating voltage. Vehicles supplied with direct voltage are therefore somewhat less expensive and easier to produce. The low direct voltage is an advantage from the safety aspect (for instance in underground railways where power busbars are used which may sometimes be exposed).

The drawback with direct voltage operation is primarily the low voltage which means that the current, and consequently the voltage drop and losses, are considerable.

35 Another drawback is the need for frequency converters  
where motor generators would normally be used, i.e.

Rotating converters, which may be synchronous or asynchronous, can produce reactive power which is able to compensate the reactive power losses arising in the overhead  
15 conductor network and in the vehicle. The rotating converter also provides electric separation between the public distribution network and the overhead conductor system. Reactive power can be supplied to the public distribution network by the rotating converter.

In new installations the rotating converters have been replaced by static converters. Static converters can produce reactive power which is able to compensate for the reactive power losses arising in the overhead catenary wire.

However, the harmonics are higher on both the three-phase and the single-phase side. Furthermore, static converters are unable to generate reactive power to compensate voltage drops caused by inductive load.

As is clear from the above, the various systems used for electrically operated railways are relatively complicated and expensive.

Machines of the above-mentioned type, with conventional stator winding, cannot be connected to a high-voltage network at e.g. 145 kV without the use of a transformer to lower the voltage. The use of a motor in this way, connected to the high-voltage network via a transformer, entails a number of drawbacks as compared with if the motor could be connected directly to the high-voltage network. The following drawbacks may be noted, among others:

- the transformer is expensive, increases transport costs and requires space
- the transformer lowers the efficiency of the system
- 15 - the transformer consumes reactive power
- a conventional transformer contains oil, with the associated risks
- involves sensitive operation since the motor, via the transformer, works against a weaker network.

## 20 Description of the invention:

The object of the present invention is to provide an electricity supply system and components therefor for electric railway operation and the like, which solves some of the problems inherent in known systems in this area.

25 ~~The present invention provides an electricity supply system according to any one of claims 1, 2, 6, 9, 11, 17, 18 or 19, each of which claims has an identical characterising portion.~~

The invention is thus based on a special technique for  
30 constructing electric machines, motors, generators, transformers, etc. in which the electric windings are produced with dry insulation in a special manner. This permits either elimination of the transformer and/or the

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construction of transformers without the drawbacks inherent in conventional ones that have been mentioned above.

The supply system may include machines of various types in a single installation arranged to transmit power from the 5 distribution network to the traction supply line, which generally consists of an overhead catenary wire. It may naturally also include one or more of such special machines combined with conventional machines.

Thus a machine of the type to which the invention 10 relates may be a transformer or a motor generator operating as a converter. These alternatives may of course be combined.

The supply system and the components according to the invention can be adapted to the requirements of various 15 railway systems and, with applicable modifications, are intended for railway systems with an external power supply or with their own power generation system, for railways with different voltage levels and different frequencies and for both alternating and direct current systems, as well as for 20 both synchronous and asynchronous motor operation.

In cases when a transformer is deemed necessary, it is an object of the present invention that the transformer shall be manufactured using a cable of the same type as and in a manner corresponding to the other electric machines 25 included in the plant.

The advantage gained by satisfying the above objects is the avoidance of an intermediate, oil-filled transformer, the reactance of which otherwise consumes reactive power. Advantages are also gained in network quality since rotating 30 compensation exists. With a plant according to the invention the overload capacity is increased up to, say +100%. The control area is larger than existing technology.

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30 - The winding for the magnetic circuit is produced from a cable having one or more permanently insulated conductors with two semiconducting layers, one surrounding the strands and one forming an outer sheath. Some typical conductors of this type have insulation of cross-linked polyethylene (PEX) 35 or ethylene propylene rubber. For the present purpose the conductors may be further developed both as regards the



- Cables with circular cross section are preferred, but cables with some other cross section may be used in order to obtain better packing density, for instance.

- The winding is preferably manufactured with insulation in steps for best utilization of the laminated core.

- The slot design may be suited to the cross section of the winding cable so that the slots are in the form of a number of cylindrical openings running axially and/or radially outside each other and having an open waist running between the layers of the armature winding.

- The above-mentioned further development as regards the strands entails the winding conductors consisting of a number of impacted strata/layers, i.e. insulated strands that from the point of view of an electric machine, are not necessarily correctly transposed, uninsulated and/or insulated from each other.

- The use of a cable of the type described above allows  
35 the entire length of the outer semiconducting layer of the  
winding, as well as other parts of the plant, to be kept at  
earth potential. An important advantage is that the  
electric field is close to zero within the coil-end region

The mixture of insulated and/or uninsulated impacted strands, or transposed strands, results in low stray losses.

According to a particularly preferred embodiment of the invention, at least two of these layers, preferably all three, have the same coefficient of thermal expansion. The decisive benefit is thus gained that defects, cracks and the like are avoided during thermal movement in the winding.

The above-mentioned and other advantageous embodiments of the invention are defined in the dependent claims.

30       The invention will be described in more detail in the following detailed description of preferred but non-limiting

embodiments, with reference to the accompanying drawings, in which:-

- Figure 1 shows a schematic end view of a sector of the stator in an electric machine in the plant according to the invention;
- Figure 2 shows an end view, step-stripped, of a cable used in the winding of the stator according to Figure 1;
- Figure 3 is a schematic circuit diagram of a supply system including transformers wound according to the invention;
- Figure 4 is a schematic circuit diagram of a supply system having a rotating converter unit;
- Figure 5 shows an alternative embodiment of the supply system shown in Figure 4;
- Figure 6 shows another embodiment of a supply system having a rotating converter unit;
- Figure 7 shows an alternative embodiment of the supply system shown in Figure 6;
- Figure 8 shows yet another embodiment of a supply system having a rotating converter unit;
- Figure 9 shows a conventional supply system comprising filtering and load balancing means;
- Figure 10 shows an embodiment of the invention suitable for replacing the system of Figure 9;
- Figure 11 is a circuit diagram showing the embodiment of Figure 10 in more detail;
- Figure 12 shows an embodiment of the invention utilising current booster transformers; and
- Figure 13 shows an embodiment including a static converter unit.

#### Description of preferred embodiments:

In the schematic end view of a sector of a stator 1 according to Figure 1, pertaining to an electric machine of rotating type included in the plant according to the invention, the rotor 2 of the machine is also shown. The stator 1 is composed of a conventionally laminated core.

Figure 1 shows a sector of the machine corresponding to one pole pitch. A number of teeth 4 extend radially in from a yoke part 3 of the core towards the rotor 2 and are separated by slots 5 in which the stator winding is arranged. Cables 6 forming this stator winding are high-voltage cables which may be of substantially the same type as those used for power distribution, e.g. PEX cables. One difference is that the outer, mechanically-protective sheath, and the metal screen normally surrounding such power distribution cables are eliminated so that the cable for the present application comprises only the conductor and at least one semiconducting layer on each side of an insulating layer. Thus, the semiconducting layer lies naked on the surface of the cable.

The cables 6 are illustrated schematically in Figure 1, only the conducting central part of each cable part or coil side being drawn in. As can be seen, each slot 5 has varying cross section with alternating wide parts 7 and narrow waist parts 8. The wide parts 7 are substantially circular and surround the cabling. The waist parts 8 therebetween serve to radially fix the position of each cable. The cross section of the slot 5 also narrows radially inwards. This is because the voltage on the cable parts is lower the closer to the radially inner part of the stator 1 they are situated. Slimmer cabling can therefore be used towards the inside, whereas coarser cabling is necessary further out. In the example illustrated cables of three different dimensions are used, arranged in three correspondingly dimensioned sections 51, 52, 53 of slots 5.

Figure 2 shows a step-wise stripped end view of a high-voltage cable for use in an electric machine included in the plant according to the present invention. The high-voltage cable 6 comprises one or more conductors 31, each of which comprises a number of strands 36 which together give a circular cross section of copper (Cu), for instance. These conductors 31 are arranged in the middle of the high-voltage cable 6 and are surrounded in the embodiment shown by a part

The above description of the magnetic circuit for a rotating electric machine built up with the cable 6 is also applicable to static electric machines such as transformers, reactor windings and the like. A transformer having a 15 winding formed from a cable as exemplified in Figure 2 is referred to herein as "a transformer of the invention". The following important advantages are obtained both from the design and the manufacturing point of view:

- the windings of the transformer can be constructed without consideration to any electric field distribution and the problematical transposition of parts in known technology is thus unnecessary,
- the transformer core can be designed without taking into consideration any electric field distribution,
- 25 - no oil is required for electric insulation of cable and winding and instead the cable and winding can be surrounded by air or by a non-flammable or slowly burning liquid,
- the lack of oil greatly reduces the risk of fire and explosion in a transformer of the invention, and hence fire
- 30 walls are unnecessary,
- no special foundation having means for dealing with leaking oil is required,
- it is much easier to construct the transformer with the capability to withstand earthquakes,
- 35 - the transformer can be made rigid much more easily, due to its ability to withstand short circuits,
- the transformer is less noisy, cleaner and requires less maintenance.

- no special bushing is required as is the case for oil-filled transformers, for electrical communication between the outer connections of the transformer and the coils/windings located therein, and
- 5 - the manufacturing and testing technology required for a transformer of the invention with a magnetic circuit as described above, is considerably simpler than that required for conventional transformers/reactors.

The use of electric machines provided with magnetic  
10 circuits of the type described above enables the electric  
supply of traction motors, to be greatly simplified and made  
more efficient.

Certain embodiments of the invention which are described below include a rotating converter having at least one winding formed from the conductor exemplified in Figure 2, and referred to herein as "a rotating converter of the invention". The rotating converter may comprise a motor and a generator joined by a common shaft or may comprise a single machine having both motor and generator functions, as described in German Patents 372390, 386561 and 406371. The motor and generator may each be synchronous or asynchronous and the function of the rotating converter is to change the voltage, the number of phases and/or the frequency of the supply. For public frequency railway systems, the rotating converter can be a phase converter as described in Lueger, "Lexicon der Technik", Deutscher Verlags-Anstalt Stuttgart, Band 2, p.395, which also constitutes a single machine. It comprises two-phase windings and three-phase windings in the stator and a squirrel cage rotor.

30 In each of Figures 3 to 7, a known prior art supply system is shown on the left hand side of the Figure for comparison with the embodiment of the invention shown on the right hand side.

Figure 3 shows a typical public frequency (50 or 60 Hz) 35 system. A 3 phase high voltage distribution line 40

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Figure 4 shows a typical low frequency system. A 3 phase high voltage distribution line 40 supplies frequency converter stations e.g. 51,52 at several positions along the railway. At each converter station the three phase public frequency high voltage is first transformed down to medium voltage. The three phase medium voltage is then converted to single phase low frequency medium voltage. The known frequency converter 53 can be of static (as shown) or rotating type. There is switchgear at the HV side of the transformer, between the transformer and the converter and on the low frequency side of the converter. The static converter is a converter transformer transforming the medium voltage to a lower six-phase voltage. On rare occasions this converter transformer may be fed directly from the high voltage switchgear. On the overhead catenary wire 54, between two converter stations there is switchgear making it possible to connect the overhead catenary wire sections to each other and to synchronize them. An advantage with this system compared with a public frequency system is that a locomotive can be supplied from both ends of a overhead catenary wire. The converter stations can therefore be located further apart, typically 50-100 km.

35 It may, however, be necessary or economical to provide  
a transformer between the 3 phase distribution line 40 and



the rotating converter 54 and Figure 5 shows an alternative system including such a transformer 56, which may be a transformer of the invention.

Figure 6 shows a typical low frequency system in Sweden. A 3 phase high voltage distribution line 40 supplies frequency converter stations e.g. 60,61 at strategic positions along the railway. At the converter station the three phase public frequency high voltage is first transformed at transformer 62 down to medium voltage. The three phase medium voltage is then covered to single phase low frequency medium voltage by a known static frequency converter 63.

The low frequency single phase voltage is then connected to the overhead catenary wire 64 but also transformed at transformer 65 up to high voltage, i.e. 132 kV. This higher voltage is transmitted to transformer stations, at which the voltage is transformed down to medium voltage again and connected to the overhead catenary wire. There is switchgear at the HV side of the transformer 62, between the transformer 62 and the converter 63, on the low frequency side of the converter 63 and at the high voltage side of the single phase transformer 65. The transformer stations in between the converter stations have high voltage switchgear on the HV side of the transformer and a medium voltage switchgear on the other side of the transformer.

An advantage with this system compared with a public frequency system is that a locomotive can again be supplied from both ends of a overhead catenary wire. Another advantage is that the high voltage transmission to the transformer stations in between the converter stations makes it possible to reduce the number of converter stations. The use of the higher transmission voltage (132 kV in Sweden) results in a much more efficient transmission of power. The total amount of installed converter capacity can therefore be reduced. The converter stations can therefore be

located with a longer distance between each two, typically 300-400 km. The transformer stations are located about every 20-40 km for a 16.5 kV, 16% kV system (in Sweden).

The right hand side of Figure 6 shows a rotating 5 convertor 66 of the invention, between HV switchgear 67 and MV switchgear 68. The advantage with this system is that the rotating converter 66 can be connected directly to the high voltage switchgear 67, without any intermediate transformer.

10 Figure 7 shows a system varying from that of Figure 6 in that a rotating converter 69 of the invention comprises a generator having two outputs, supplying both the catenary wire 64 and the high voltage, low frequency line 70.

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The right hand side of Figure 8 shows a typical low 15 frequency system used in Germany, Austria and Switzerland and by Amtrak in the USA. A 3 phase high voltage distribution line 40 supplies frequency converter stations e.g. 80 at strategic positions along the railway. At the 20 converter station 80 the three phase public frequency high voltage is first transformed down to medium voltage. The three phase medium voltage is then converted to single phase low frequency medium voltage. The frequency converter can be of static (as shown) or rotating type. The low frequency single phase voltage is then transformed up to high voltage, 25 i.e. 138 kV. This higher voltage is transmitted to transformer stations e.g. 81 located about every 10 km for an 11 kV, 25 Hz system (in the USA) or every 20-40 km (in Sweden) along the railway in between the converter stations. At these transformer stations the voltage is transformed 30 down to medium voltage again and connected to the overhead catenary wire 82. There is switchgear at the HV side of a transformer 83, between the transformer 83 and the converter 80, on the low frequency side of the converter 80 and at the high voltage side of a single phase transformer 84. The 35 transformer station 81 in between converter stations has high voltage switchgear on the HV side of its transformer 85

Figure 11 comprises schematic circuit diagrams showing the autotransformer principle in more detail. Autotransformers are used both in public frequency systems and in low frequency systems. The spacing between

The autotransformer 100, connected to high or medium 5 voltage switchgear 101, is an autotransformer of the invention and does not contain anything inside that can leak out to the environment. Any fire which may occur will be much less severe and the autotransformer 100 can be placed on a much simpler foundation, i.e. a concrete socket.

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In most situations return current conductors are to be preferred, particularly in populated areas where a large current through, for example, a gas pipe is dangerous. The current will then flow both through the return conductor and  
25 through the other possible current paths.

A system with autotransformers is not only used to give protection against unwanted return currents. Such a system also has a higher transmission capability. The system has

a negative feeder with a voltage which is 180 degrees out of phase with the voltage on the overhead catenary wire. The transformer is connected between the two feeders and the centre of the winding is connected to the track.

5 Figure 12 shows an embodiment of the invention including current booster transformers 110 of the invention. Current booster transformers are used both in public frequency systems and in low frequency systems. The spacing between current booster transformers is not very far, for  
10 example 2-5 km. The fact that known current booster transformers contain oil, typically 560 kg, that can leak out and burn is bad for the environment. The current booster transformers 110 of the invention do not contain anything inside that can lead out to the environment.  
15 Another advantage is that in case of a fire, the fire will be much less severe.

Figure 13 is a single line diagram of a typical Static Converter Unit. There are two transformers of the invention in this unit, T1 and T2. The system of Figure 13 is adapted  
20 from a known system comprising oil insulated transformers. The transformers T1, T2 do not contain anything inside that can leak out to the environment. Any fire occurring will be much less severe and the transformers T1, T2 can be placed on a much simpler foundation, i.e. a concrete socket.

25 The invention is not limited to the systems described above with reference to the drawings, but encompasses similar systems falling within the appended claims.

Conveniently the insulating layer 33 comprises solid thermoplastics material, such as polyethylenes of low or  
30 high density, polypropylene, polybutylene, polymethylpentene, ethylene ethyl acrylate copolymer, cross-linked materials such as PEX, or rubber insulation, such as ethylene propylene rubber or silicone rubber. The semiconducting layers 32, 34 may comprise similar material  
35 to the insulating layer 33 but with conducting particles,

Although it is preferred that the electrical insulation  
5 should be extruded in position, it is possible to build up  
an electrical insulation system from tightly wound,  
overlapping layers of film or sheet-like material. Both the  
semiconducting layers and the electrically insulating layer  
can be formed in this manner. An insulation system can be  
10 made of an all-synthetic film with inner and outer  
semiconducting layers or portions made of polymeric thin  
film of, for example, PP, PET, LDPE or HDPE with embedded  
conducting particles, such as carbon black or metallic  
particles and with an insulating layer or portion between  
15 the semiconducting layers or portions.

Another example of an electrical insulation system is similar to a conventional cellulose based cable, where a thin cellulose based or synthetic paper or non-woven material is lap wound around a conductor. In this case the 25 semiconducting layers, on either side of an insulating layer, can be made of cellulose paper or non-woven material made from fibres of insulating material and with conducting particles embedded. The insulating layer can be made from the same base material or another material can be used.

30 Another example of an insulation system is obtained by combining film and fibrous insulating material, either as a laminate or as co-lapped. An example of this insulation system is the commercially available so-called paper polypropylene laminate, PPLP, but several other combinations  
35 of film and fibrous parts are possible. In these systems various impregnations such as mineral oil can be used.